



## Corporate Profile

### I&H Engineering Co., Ltd.



# Management Message

Minoru Tonegawa  
Managing Director

We will establish a solid leading position in the field of infrastructure development in Myanmar in collaboration with the Ministry of Construction and IHI Corporation, Japanese leading heavy industry manufacturer, as the production center for Precast Concrete Products, such as PC girder, PC Pile, Box Culvert, Building Component and others.

We are confident that we can manufacture our products with our strict quality control and supply our quality product to Myanmar market. As a result our products will support to improve the infrastructure in Myanmar. We also shall act as a main player of the development of roads and bridges in engineering and construction fields.

We would like to contribute to the economic development of Myanmar through our technology and realize the technical transfer to Myanmar.

## Company Outline

I&H Engineering Co., Ltd. (I&H) is the joint venture between Ministry of Construction, the Republic of the Union of Myanmar and IHI Asia Pacific Pte. Ltd..

**IHI Corporation**  
Japan

**Ministry of Construction**  
Myanmar

**IHI Asia Pacific Pte. Ltd.**  
Singapore

**Department of Highways**  
Myanmar



**I&H Engineering Co., Ltd.**

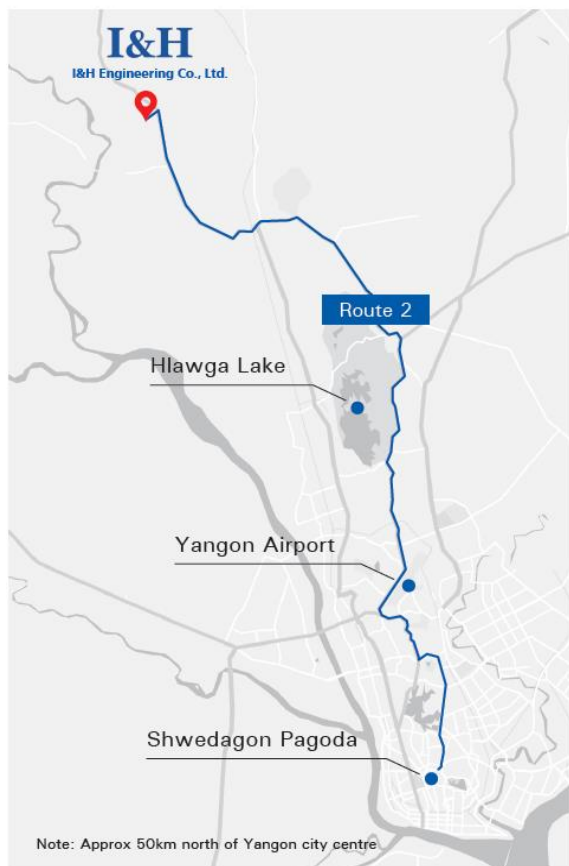
## Company Profile

Establishment	February, 2016
Capital Stock	USD 12,238,500
Share Holders	IHI Asia Pacific Pte. Ltd. 60% Department of Highways 40%
Managing Director	Mr. Minoru Tonegawa
Address	Plot No.3, Kalakone Village, Myaungdagar Steel Industrial Zone, Hmawbi Township, Yangon Region, The Republic of the Union of Myanmar
Business Scope	i) PC Spun Pile (JIS A 5335 and JIS A 5373 Equivalent, Class A, B, C) ii) PC Bridge Girder iii) Pre-cast and Pre-tensioned Bridge Slab iv) Building Components v) Box Culvert vi) Other Pre-cast Concrete Product



# Factory Location & Layout

## Factory Location



1 Technological University, Hmawbi



2 Mani factory



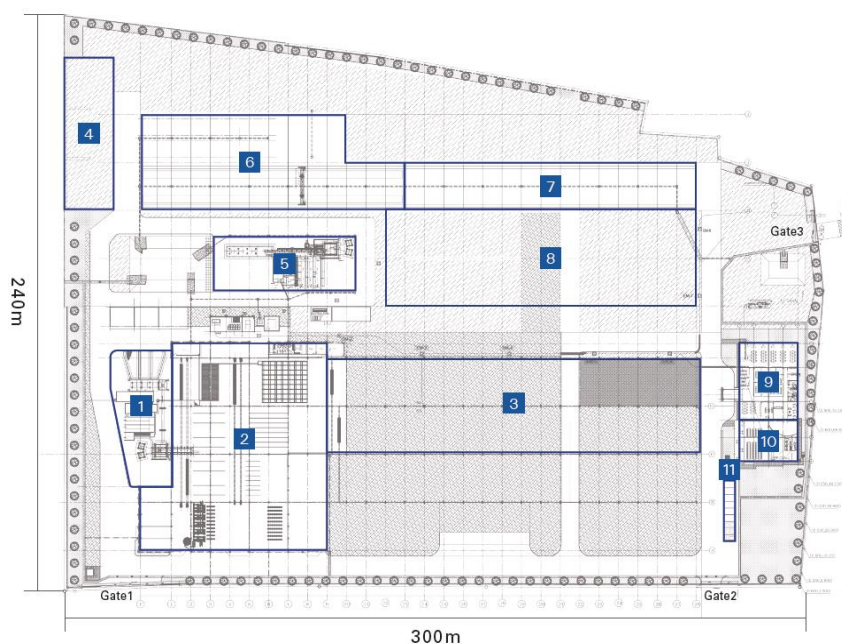
3 Zina Man Aung Pagoda



4 at Crossing Point of Transmission Lines

If you enter I&H into Google-Maps, the location of our company will be displayed.

## Factory Layout



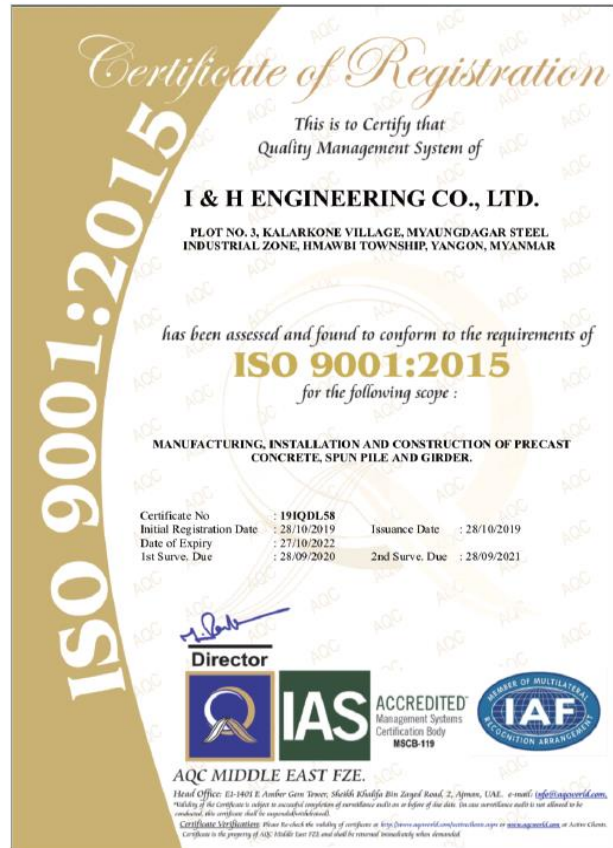
Total Area 65,727m<sup>2</sup>

- 1 Batching Plant for Spun Pile (60 m<sup>3</sup>/h)
- 2 Factory for Spun Pile
- 3 Storage Yard for Spun Pile
- 4 Storage yard for Aggregate
- 5 Batching Plant for Precast Concrete Products (90 m<sup>3</sup>/h)
- 6 Factory for PC Girder
- 7 Storage Yard for PC Girder
- 8 Factory for Precast Concrete Products
- 9 Main Office
- 10 Canteen
- 11 Car Parking

## Certification



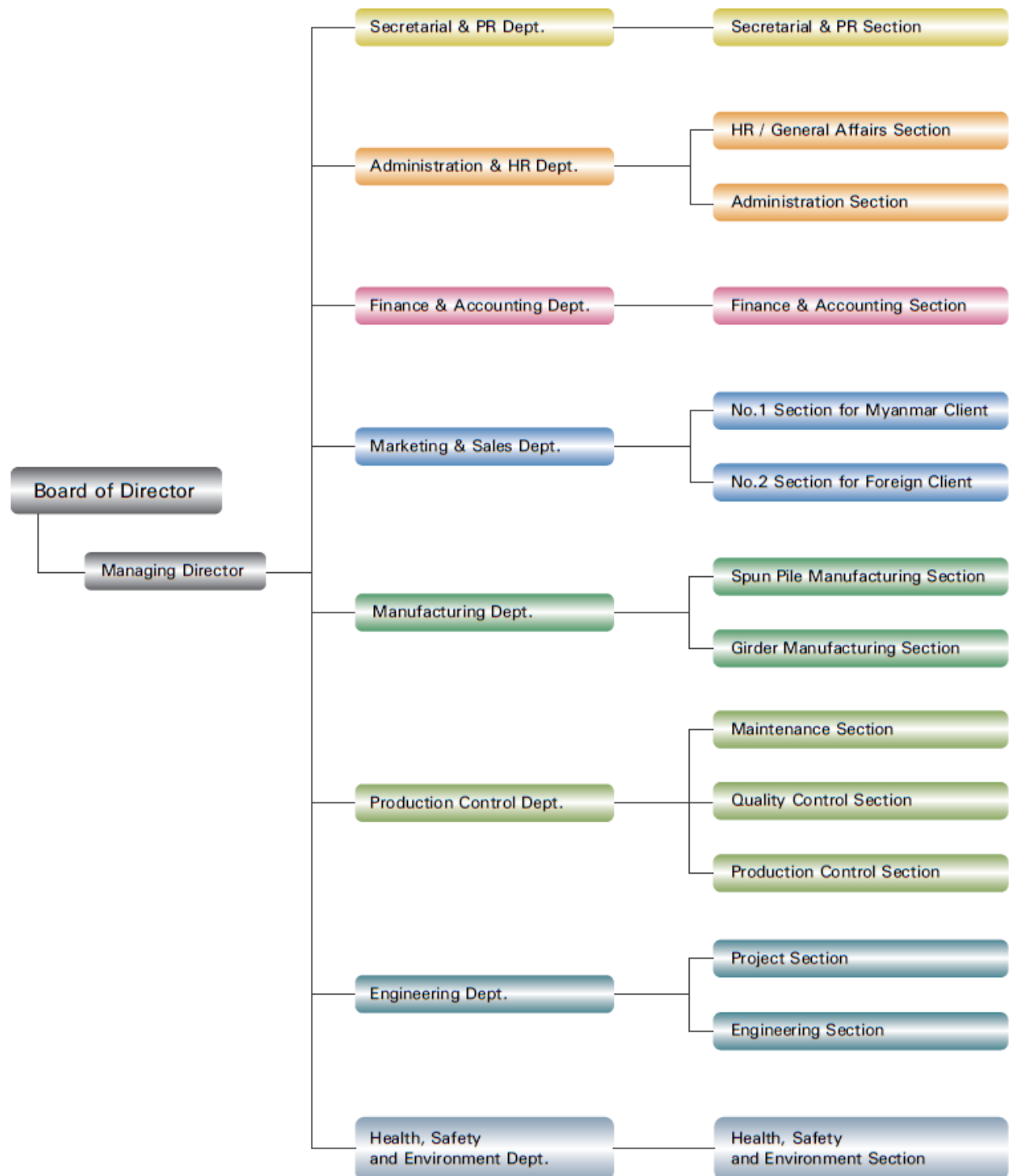
Certificate of Incorporation and Registration



Certificate of ISO 9001:2015

# Factory Location & Layout

## Organaization





# Product Lineup

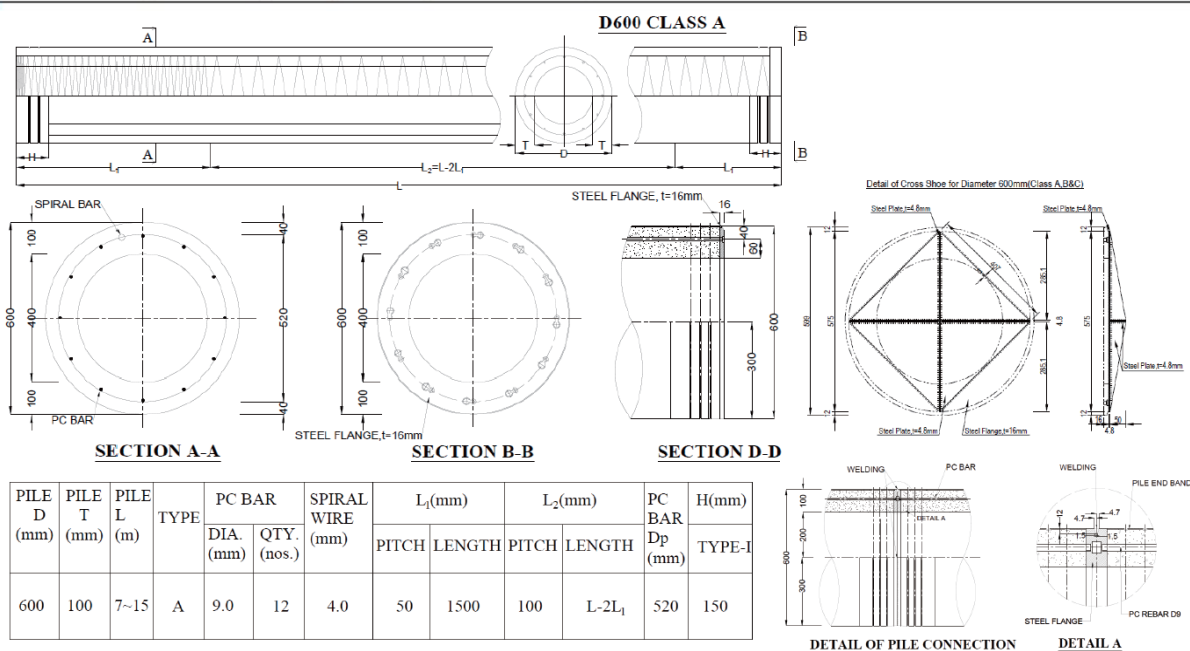
## PC Spun Pile

### Advantage of PC Spun Pile

- Save the construction expense
- Minimize the construction period
- High concrete strength, high bearing capacity and high bending capacity
- High quality can be maintained by manufacturing in the factory
- Easy to control the pile quality
- Less Noise, less vibration and no excavated soil, environmentally friendly
- No interruption due to rain



### Drawing Sample (D600, Class-A)



# Product Lineup

## Specification of Spun Pile

No.	Dimension					PC-bar Dia. (mm)	No.of PC Bar (Nos)	Effective Pre-stress (N/mm2)	Crack Bending Moment (kN.m)	Break Bending Moment (kN.m)	Allowable Bearing Capacity	
	Dia. (mm)	Thick- ness (mm)	Length (m)	Weight (ton/m)	Class						Per- manent (kN)	Tem- porary (kN)
PHC Spun Pile (Concrete strength : Cylinder 80 N/mm2)												
1	300	60	5~13	0.118	A	7.1	6	4.2	27.7	42.0	1,173	1,760
					B	10.0	6	8.1	37.8	72.3	1,141	1,711
					C	10.0	8	10.3	43.8	89.9	1,124	1,686
2	350	65	5~15	0.151	A	7.1	7	4.0	41.8	58.7	1,510	2,265
					B	10.0	7	7.4	55.4	102.5	1,475	2,212
					C	10.0	9	9.2	62.9	124.6	1,457	2,185
3	400	75	5~15	0.199	A	7.1	10	4.3	64.4	94.7	1,983	2,974
					B	10.0	10	8.0	86.7	164.0	1,932	2,898
					C	10.0	11	8.7	91.0	176.7	1,923	2,884
4	450	80	5~15	0.242	A	9.0	7	4.0	87.7	121.5	2,413	3,619
					B	10.0	14	8.4	124.7	253.0	2,351	3,526
					C	10.0	14	9.0	129.4	253.8	2,331	3,496
5	500	90	5~15	0.301	A	9.0	9	4.1	121.4	172.6	3,006	4,509
					B	9.0	18	7.8	164.0	306.0	2,929	4,393
					C	10.0	18	9.3	182.0	358.9	2,898	4,348
6	600	100	5~15	0.408	A	9.0	12	4.1	202.4	279.8	4,071	6,107
					B	9.0	24	7.7	271.8	500.7	3,971	5,956
					C	10.0	24	9.1	300.1	587.9	3,935	5,902
PHC Spun Pile (Concrete strength : Cube 80 N/mm2)												
1	300	60	5~13	0.118	A	7.1	6	4.4	24.6	40.2	938	1,407
					B	9.0	8	8.7	35.7	72.0	897	1,346
					C	10.0	8	10.3	40.1	82.8	882	1,323
2	350	65	5~15	0.151	A	7.1	7	4.0	36.4	56.6	1,212	1,818
					B	10.0	7	7.4	49.8	96.6	1,170	1,755
					C	10.7	9	10.3	61.9	127.6	1,135	1,702
3	400	75	5~15	0.199	A	7.1	10	4.3	56.2	90.9	1,590	2,385
					B	10.0	10	8.0	78.3	154.1	1,530	2,294
					C	10.7	11	9.7	88.9	181.9	1,503	2,254
4	450	80	5~15	0.242	A	9.0	7	4.0	75.8	117.2	1,936	2,905
					B	10.0	14	8.4	113.0	236.6	1,858	2,787
					C	10.7	14	10.1	127.3	260.8	1,817	2,726
5	500	90	5~15	0.301	A	9.0	9	4.1	105.7	166.3	2,412	3,618
					B	9.0	18	7.8	147.9	288.1	2,320	3,480
					C	10.7	18	10.4	179.2	367.5	2,257	3,386
6	600	100	5~15	0.408	A	9.0	12	4.1	176.2	270.5	3,267	4,900
					B	10.0	24	8.4	260.3	548.3	3,141	4,712
					C	10.7	24	10.2	295.4	604.5	3,067	4,600
PC Spun Pile (Concrete strength : Cylinder 50 N/mm2)												
1	300	60	5~13	0.118	A	7.1	6	4.4	24.6	40.2	706	1,059
					B	9.0	8	8.7	35.7	72.0	658	987
					C	10.0	8	10.3	40.1	82.8	640	960
2	350	65	5~15	0.151	A	7.1	7	4.0	36.4	56.6	914	1,371
					B	10.0	7	7.4	49.8	96.6	865	1,298
					C	10.7	9	10.3	61.9	127.6	824	1,236
3	400	75	5~15	0.199	A	7.1	10	4.3	56.2	90.9	1,197	1,795
					B	10.0	10	8.0	78.3	154.1	1,127	1,691
					C	10.7	11	9.7	88.9	181.9	1,095	1,643
4	450	80	5~15	0.242	A	9.0	7	4.0	75.8	117.2	1,460	2,190
					B	10.0	14	8.4	113.0	236.6	1,366	2,049
					C	10.7	14	10.1	127.3	260.8	1,321	1,981
5	500	90	5~15	0.301	A	9.0	9	4.1	105.7	166.3	1,818	2,727
					B	9.0	18	7.8	147.9	288.1	1,712	2,568
					C	10.7	18	10.4	179.2	367.5	1,637	2,456
6	600	100	5~15	0.408	A	9.0	12	4.1	176.2	270.5	2,462	3,693
					B	10.0	24	8.4	260.3	548.3	2,309	3,463
					C	10.7	24	10.2	295.4	604.5	2,227	3,341

Φ300-φ450: Factory, Warehouse, Building, Airport, Retaining Wall

Φ500-φ600: Bridge, Power Plant, Petrochemical, LNG Plant, Shopping Mall, Piled Slabs

\*Bending Strength at application of axial-tension N = 0kN

\*Allowance bearing capacity includes safety factor for breaking capacity as 3 for permanent and 2 for temporary.

\*Note : For type-C, please order in advance 2 months.



## Quality Control for Spun Pile



Cylinder Compression Test for Checking Strength of Concrete



PC Steel Bar Tensile Test for Checking Material Tensile Strength



Dimension Inspection for Length, Thickness and Diameter.



Pile Bending Test for Checking Cracking and Breaking Strength.

# Product Lineup

## PC Bridge Girder

### ■ Advantage of Pre-cast and Post tensioned Segmental Bridge Girder

- High quality can be maintained by manufacturing in the factory
- Minimize the temporary yard at the project site
- Minimize the work period at the project site
- Minimize the supervising engineer at the project site
- No interruption due to the rain
- Easy to transport the segmental girder to the erection point



Post-tensioned Segmental I Girder



Post-tensioned Box Girder



Post-tensioned Segmental T Girder



Pre-tensioned Hollow Girder



## PC Bridge Panel & Slab

### ■ Advantage of Pre-Cast and Pre-tensioned Bridge Panel & Slab

- High quality can be maintained by manufacturing in the factory
- Easy installation on the girder without scaffolding
- Minimize the work period at the project site



Mold for PC Bridge Panel



Production of PC Bridge Panel



Installation of PC Bridge Panel



View of installed PC Bridge Panel

## Box Culvert

### ■ Advantage of Pre-Cast Concrete Box Culvert

- High quality can be maintained by manufacturing in the factory
- No concrete work at project site
- Minimize the work period at the project site
- Minimize the supervising engineer at the project site
- No interruption due to rain



Demolding of U Type Culvert



U Type Culvert



Top Lid for U Type Culvert



Boxculvert

## Building Components and Other Pre-Cast Concrete Products

### ■ Advantage of Pre-Cast and Pre-tensioned Bridge Panel & Slab

- High quality can be maintained by manufacturing in the factory
- Minimize the work period at the project site
- No interruption due to rain



Precast Concrete Segment



Building Components





# Factory Main Equipment - Casting

Form works (Φ300-600)



Cutting and Heading machine



Tension Jack



Spinning Machine



Auto-Cage Forming Machine



Vacuum Lift





# Factory Main Equipment - Utility

**Boiler**



**Overhead Crane**



**Concrete Batching Plant (2 nos.)**



**Suspension Crane**



**PC Girder Production**



**PC Panel Production**





# Spun Pile Process

## Spun Pile Production Process



Material delivery



Cutting and heading of PC Bar



Caging



Anchoring



Casting Concrete



Tensioning



Spinning



Steam Curing



Unmolding



Curing



Storage



Shipment



## Spun Pile Installation Process



1 Surveying and marking of piling center



2 Mobilization of pile machinery



3 Storage of delivered pile



4 Marking of length point on pile



5 Slotting of pile into pile machine



6 Checking the Alignment



7 Installation of Jack-in-pile



8 Welding of pile joint



9 Cutting of pile if it stopped higher elevation

# Girder Process

## Girder Production Process



Preparation of Formwork



Assembly of Rebar



Setting of PC Duct



Casting of Concrete



Demolding of Formwork



Storage of Girder



Formwork & Tensioning PC Wire for PC Panel



Casting of Concrete for PC Panel



Storage of PC Panel



## Girder Installation Process



1  
Transportation by Trailer



2  
Transportation by Barge



3  
Setting of Assembly Base



4  
Unloading of Segment Block



5  
Setting of Segment Block



6  
Tensioning



7  
Erection of Girder



8  
Completion of Erection of Girder



9  
Setting of PC Panel



# First Bridge Project Constructed in Cooperation with Ministry of Construction (New Myaung Mya Bridge)

## Project Information

Project Owner	Ministry of Construction
Project Site	Myaung Mya District, Ayeyarwaddy Region, Myanmar
Standard Specification	Japanese Industrial Standards (JIS)
Bridge Type	(Main) Steel Truss Bridge (Approach) 4 Post-tensioned Segmental I Girders
Bridge Length	(Total Length ) 830m (Main) 290m (Approach) 540m



Myaung Mya Side Approach Bridge



Patheingyi Side Approach Bridge



**“ We shall contribute to the development of Myanmar and shall develop the human resources through our technical transfer ”**



# I&H

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